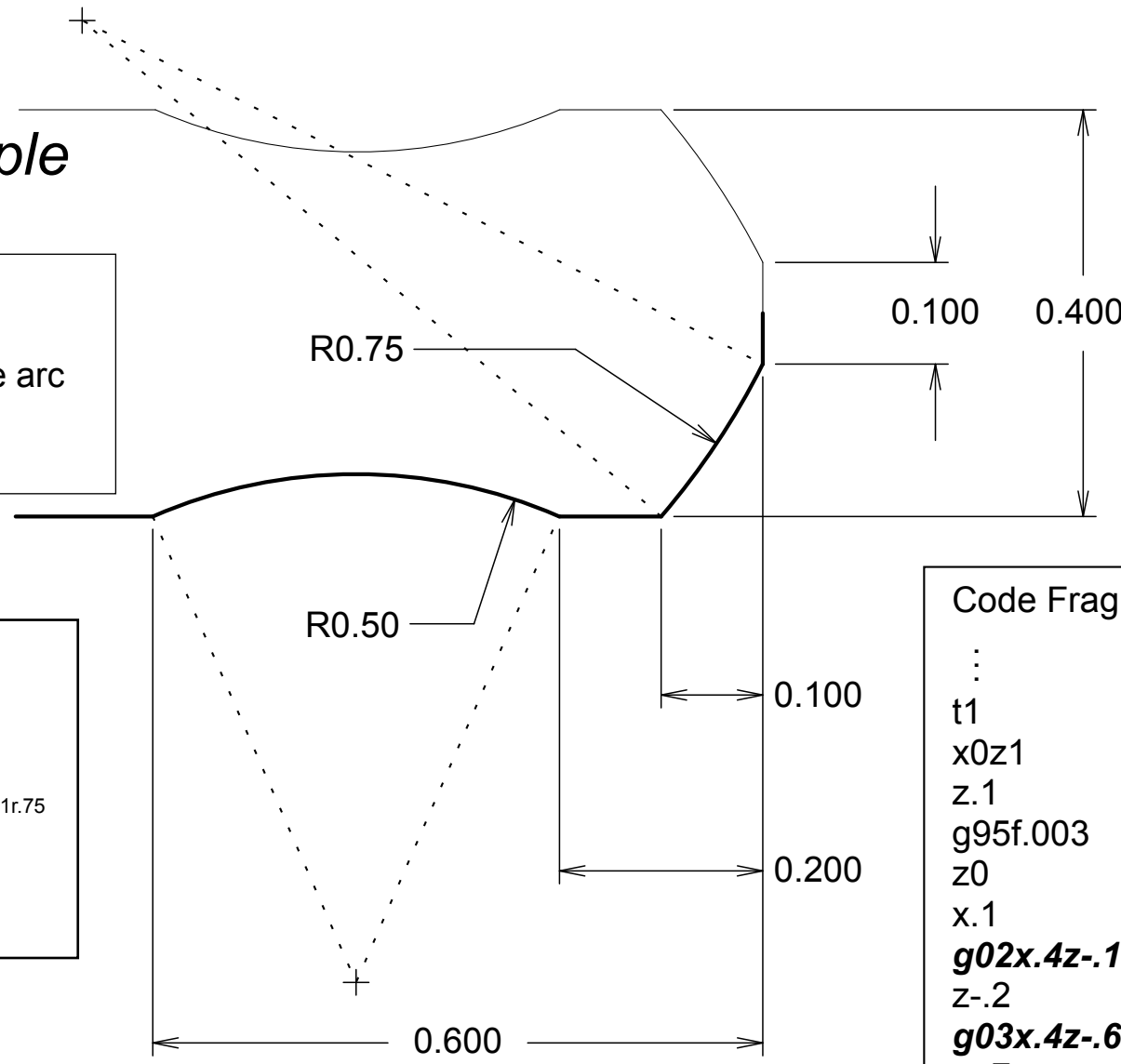
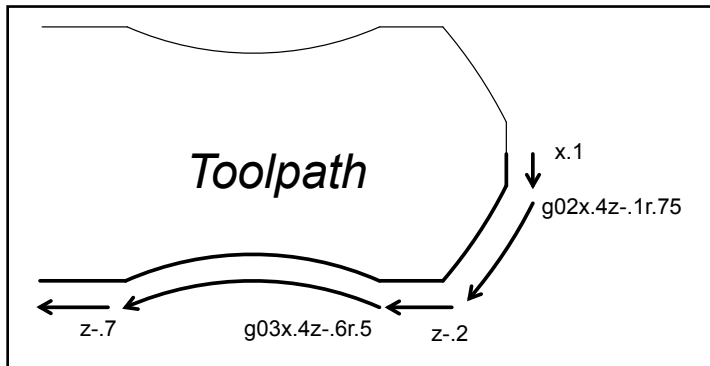


G02 and G03 Example (G02XnZnRn)

G02: Clockwise
G03: Counter clockwise
Xn: X location (\emptyset) at the end of the arc
Zn: Z location of end of the arc
R: Radius of the arc



Code Fragment

```

:
t1
x0z1
z.1
g95f.003
z0
x.1
g02x.4z-.1r.75
z-.2
g03x.4z-.6r.5
z-.7
:

```