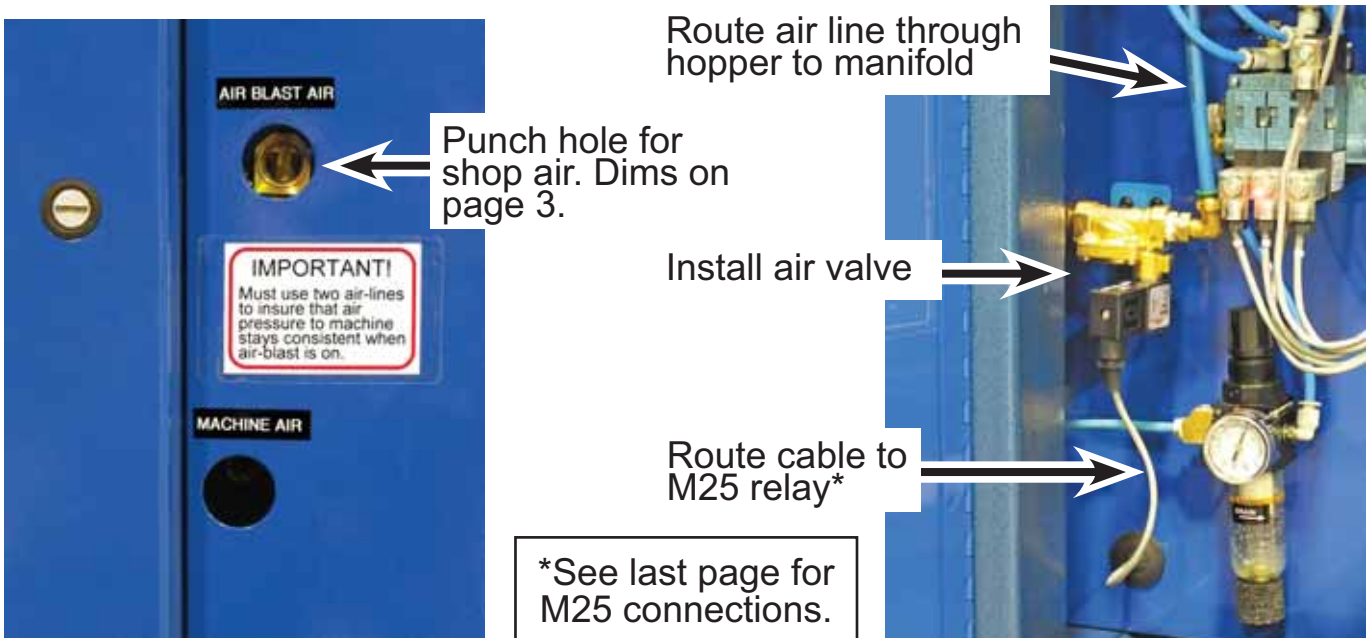
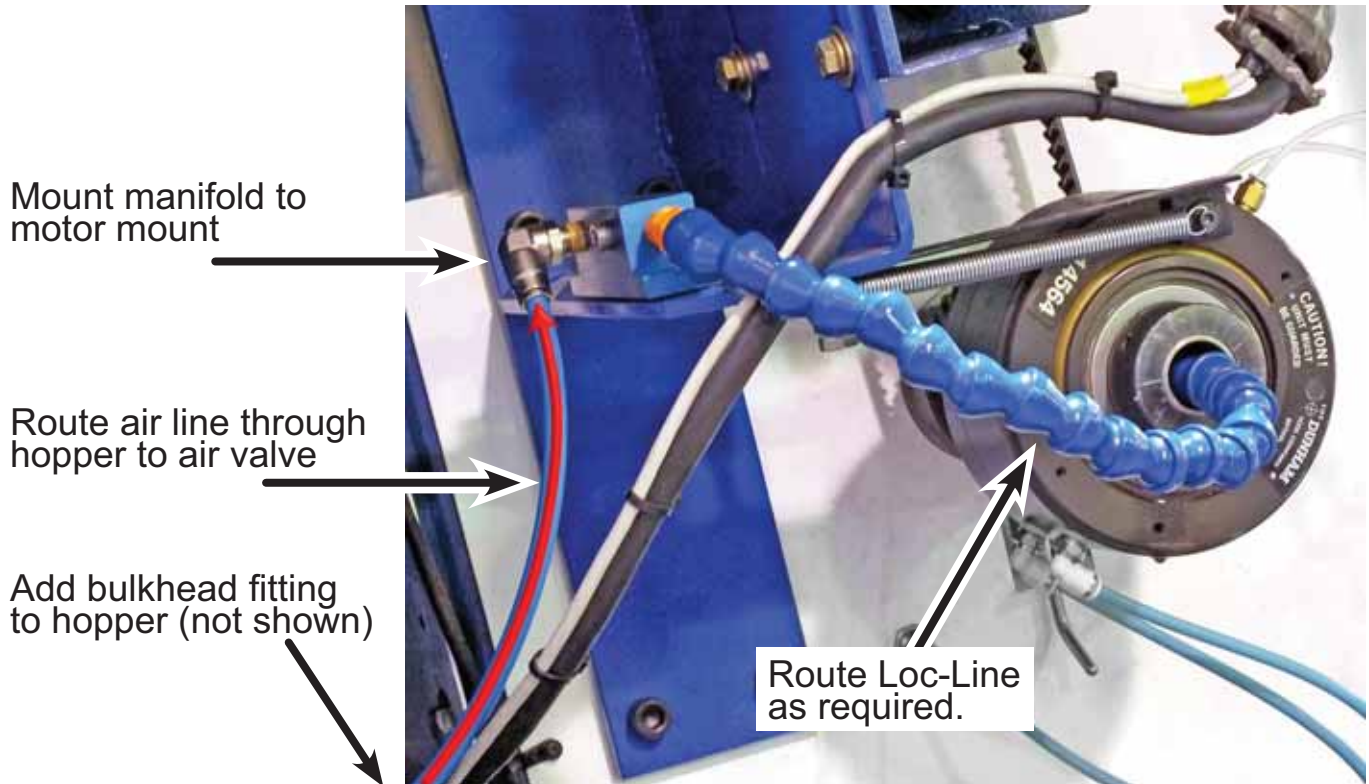
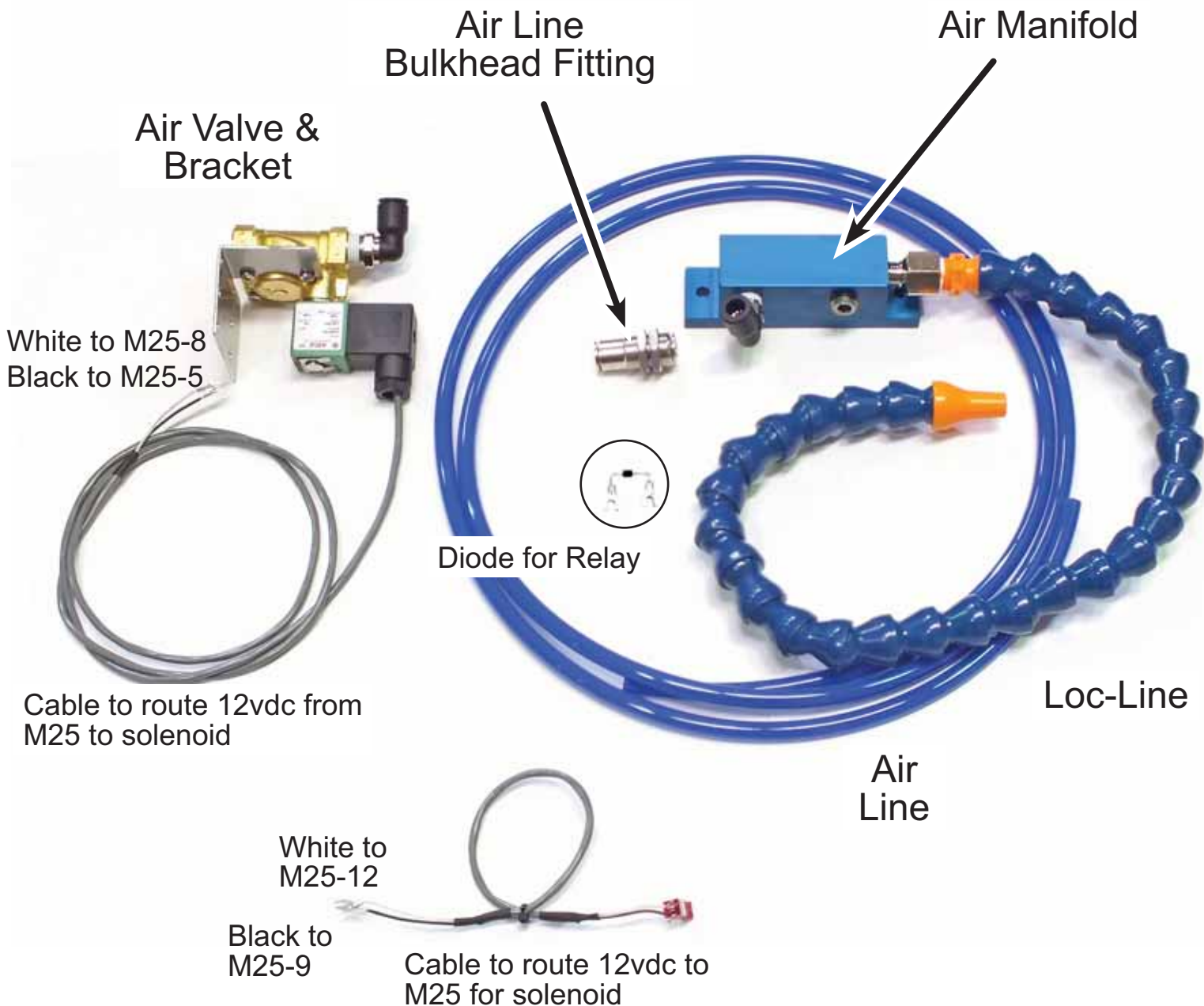


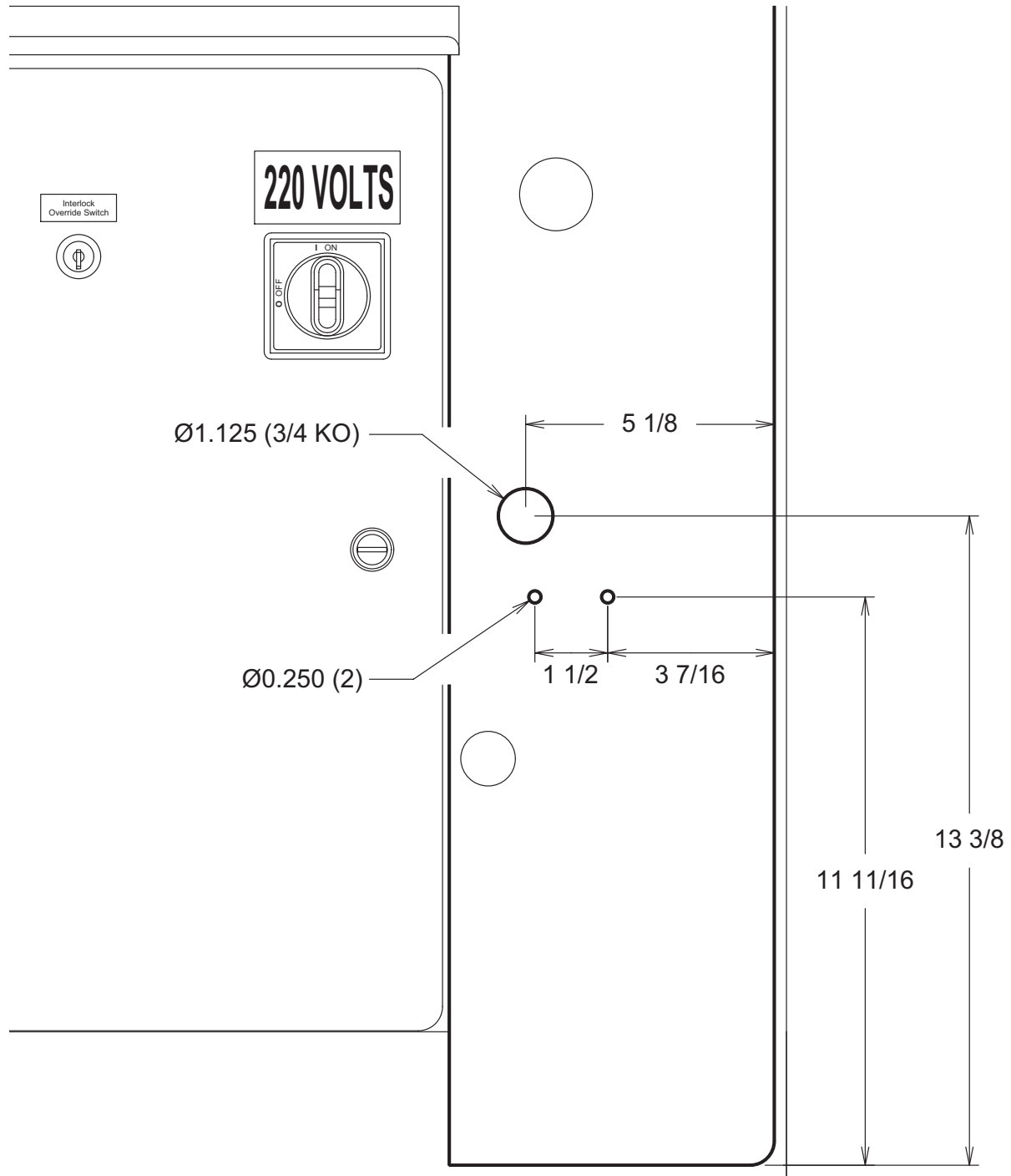
To install Thru-spindle Air Blast Kit on GT-75



Illustrated Parts List

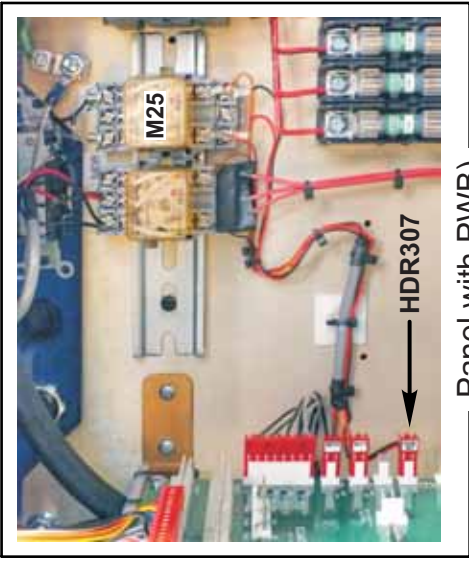
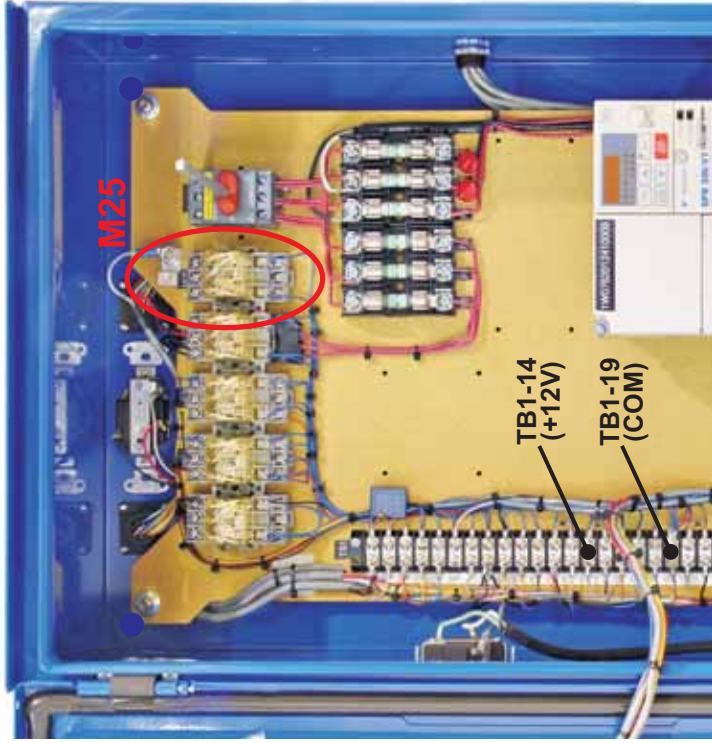


Air Valve Mounting Hole Locations



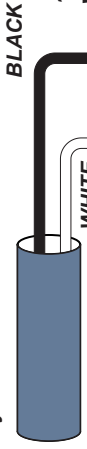
To add auxiliary 12V electronics with M25

Spindle Drive Panel with TB1
(See inset for panel with PWB)



Panel with PWB)

To auxiliary electronics



1AMP max. Add diode with band on M25-8.

PANELS WITH TB1:
Route wires from TB1-14 and TB1-19 to M25-9 and M25-12 to provide 12VDC.

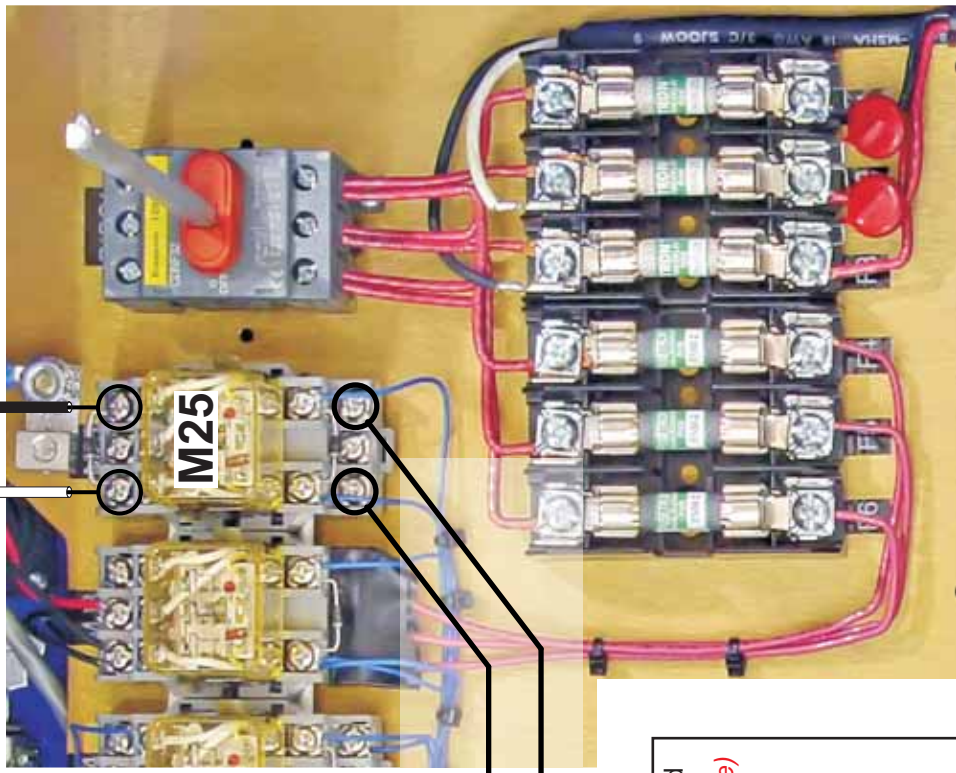
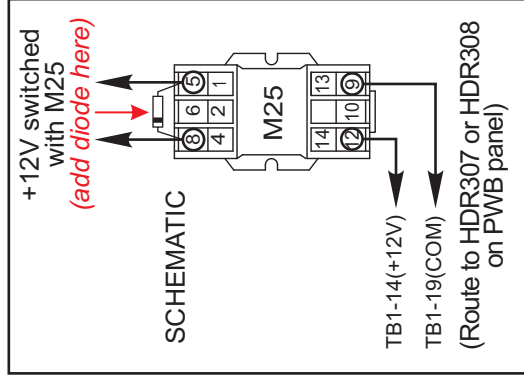
PANELS WITH PWB:
Route wires from HDR307 or HDR308 to M25-9 and M25-12 to provide 12VDC.

Connect auxiliary electronics to M25-8 (WHT) and M25-5 (BLK).

Use diode protection for inductive loads (air solenoids).

M25-12 to TB1-14 (+12) or HDR307 or HDR308

M25-9 to TB1-19 (COM) or HDR307 or HDR308



NOTE: If you find any wires on M25 relay except at 13 & 14, **DO NOT continue installation!** Call (541) 332-7004 for assistance.