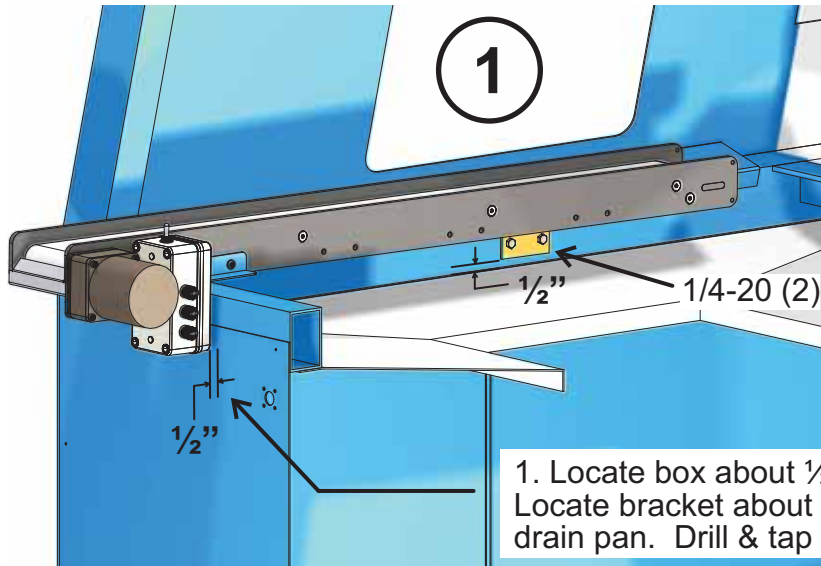
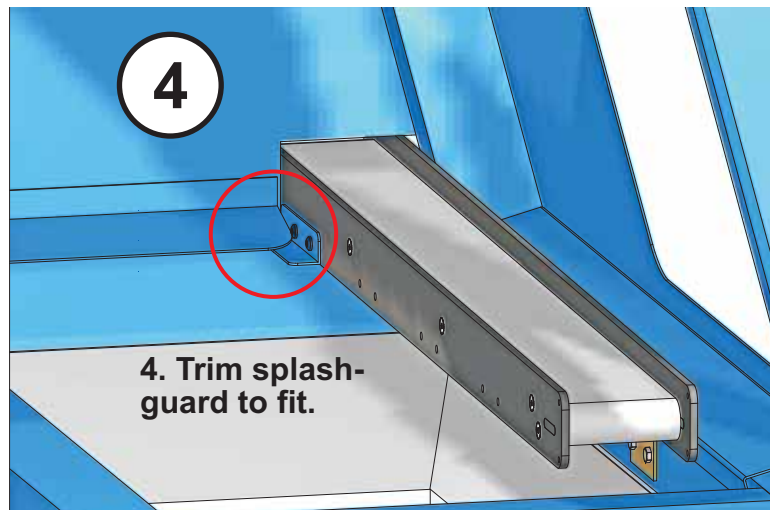
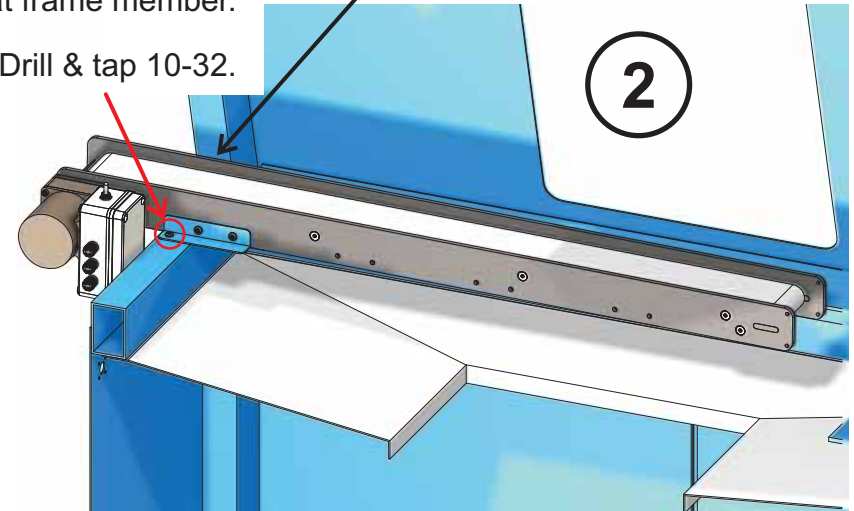


To Install Parts Conveyor on GT-75

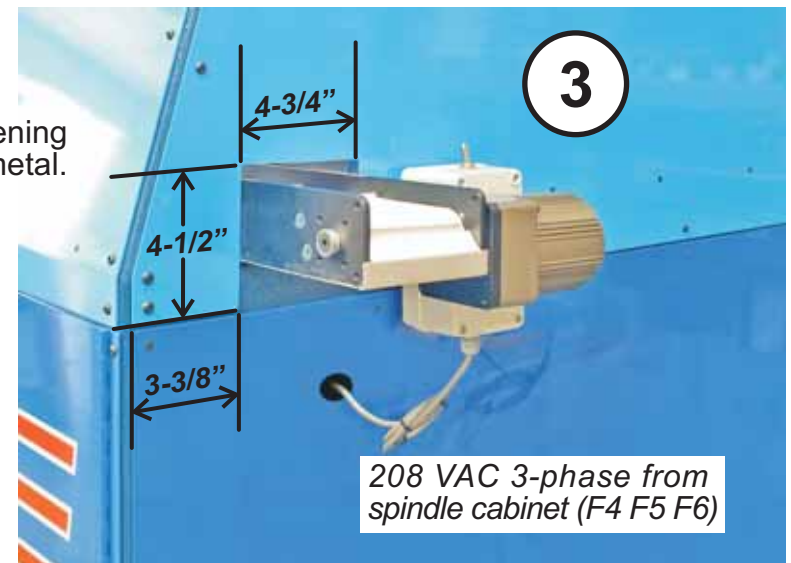


2. Locate edge of conveyor at frame member.

Drill & tap 10-32.

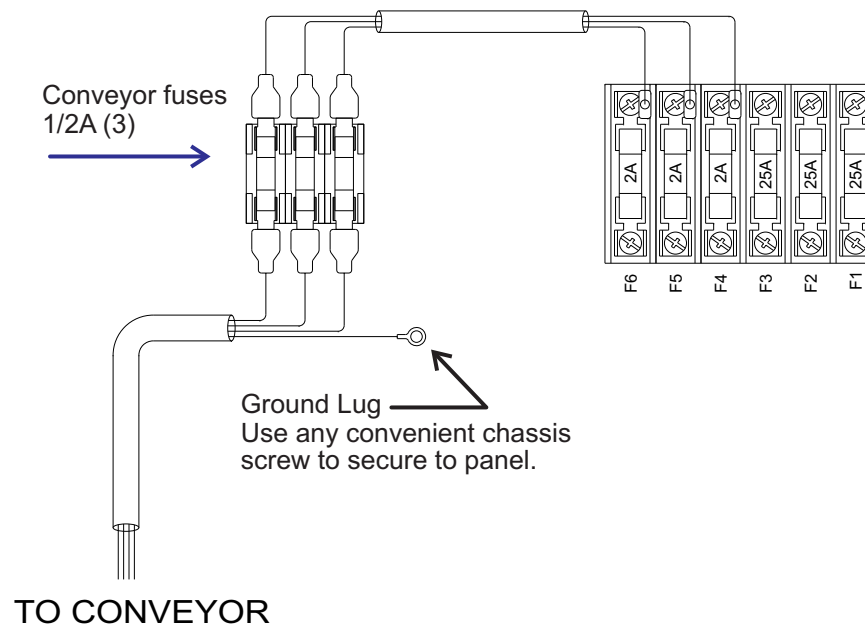
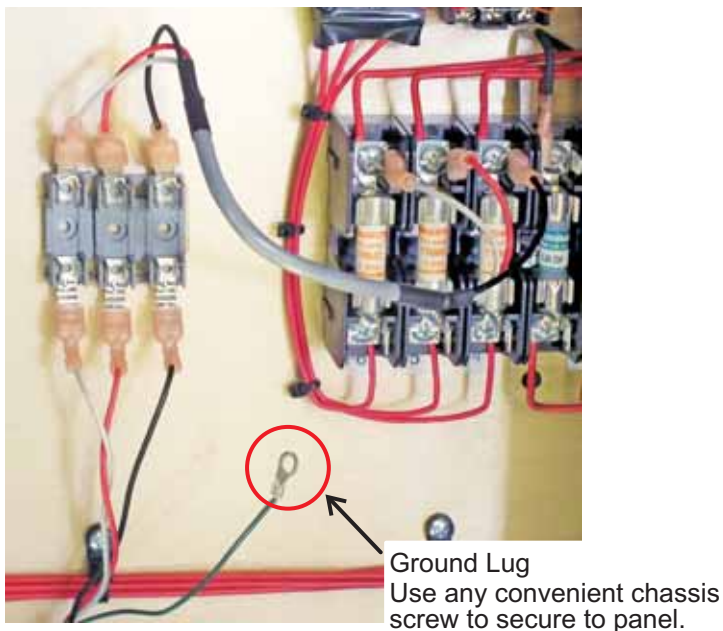


3. Cut opening in sheet-metal.

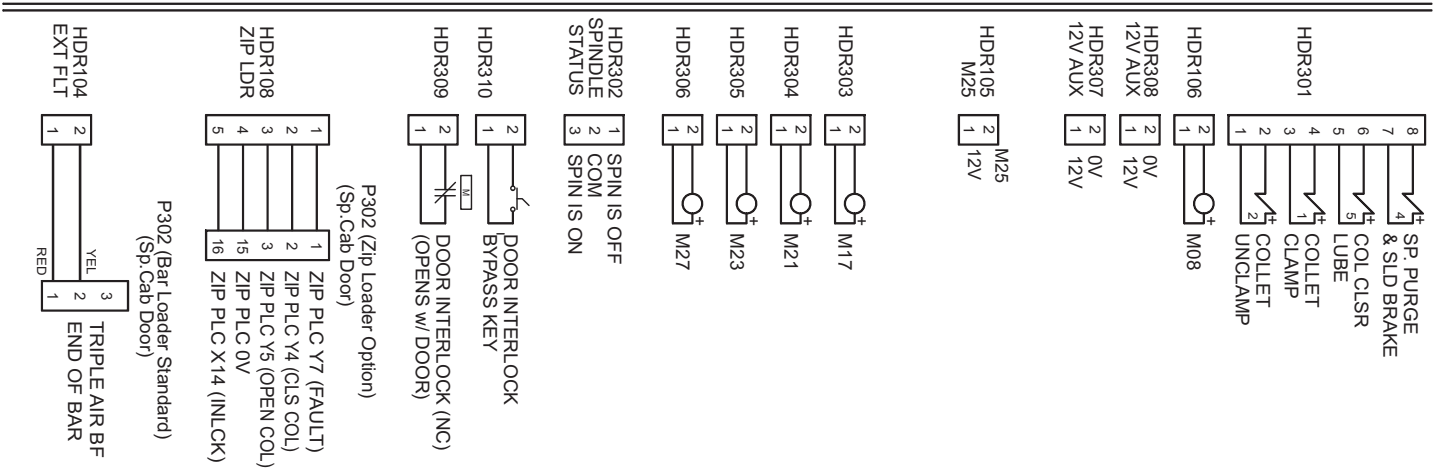


ELECTRICAL INSTALLATION

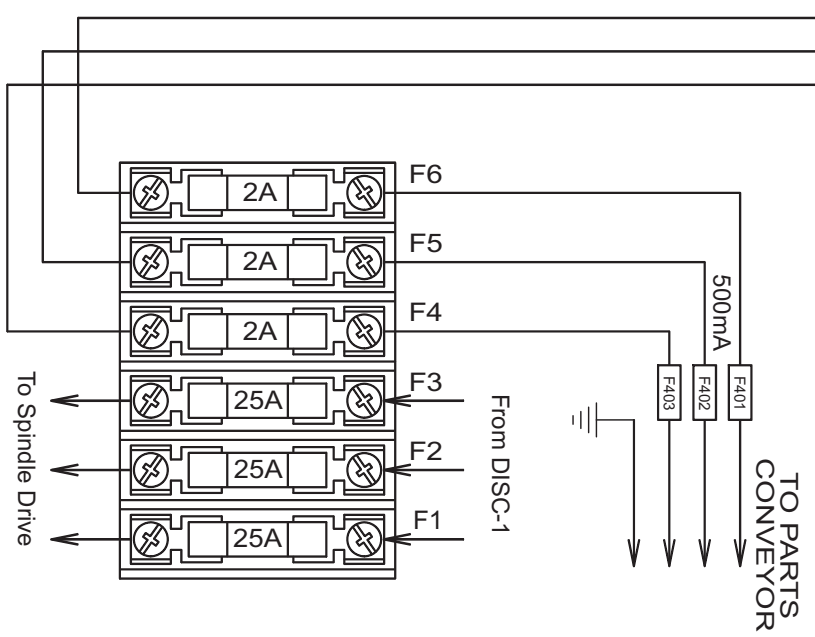
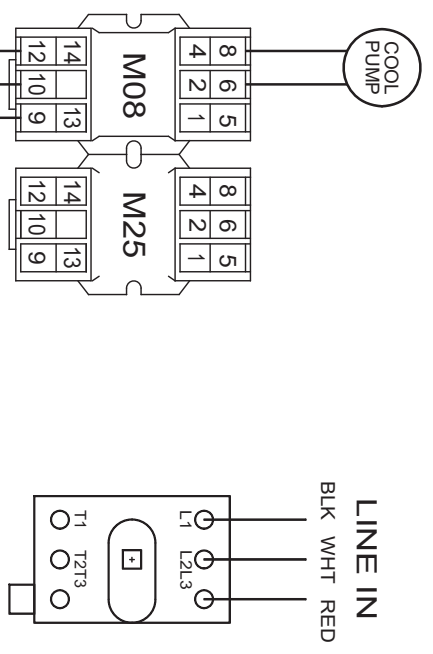
1. Install conveyor fuse block on spindle drive panel.
2. Connect top of conveyor fuses to top of F4, F5 and F6 with female quick disconnects.
3. Punch $\frac{1}{2}$ KO hole in side panel, install strain relief, and route cable from conveyor through strain relief to bottom of conveyor fuses.
4. If conveyor runs backwards, swap any two wires at fuse block



PWB



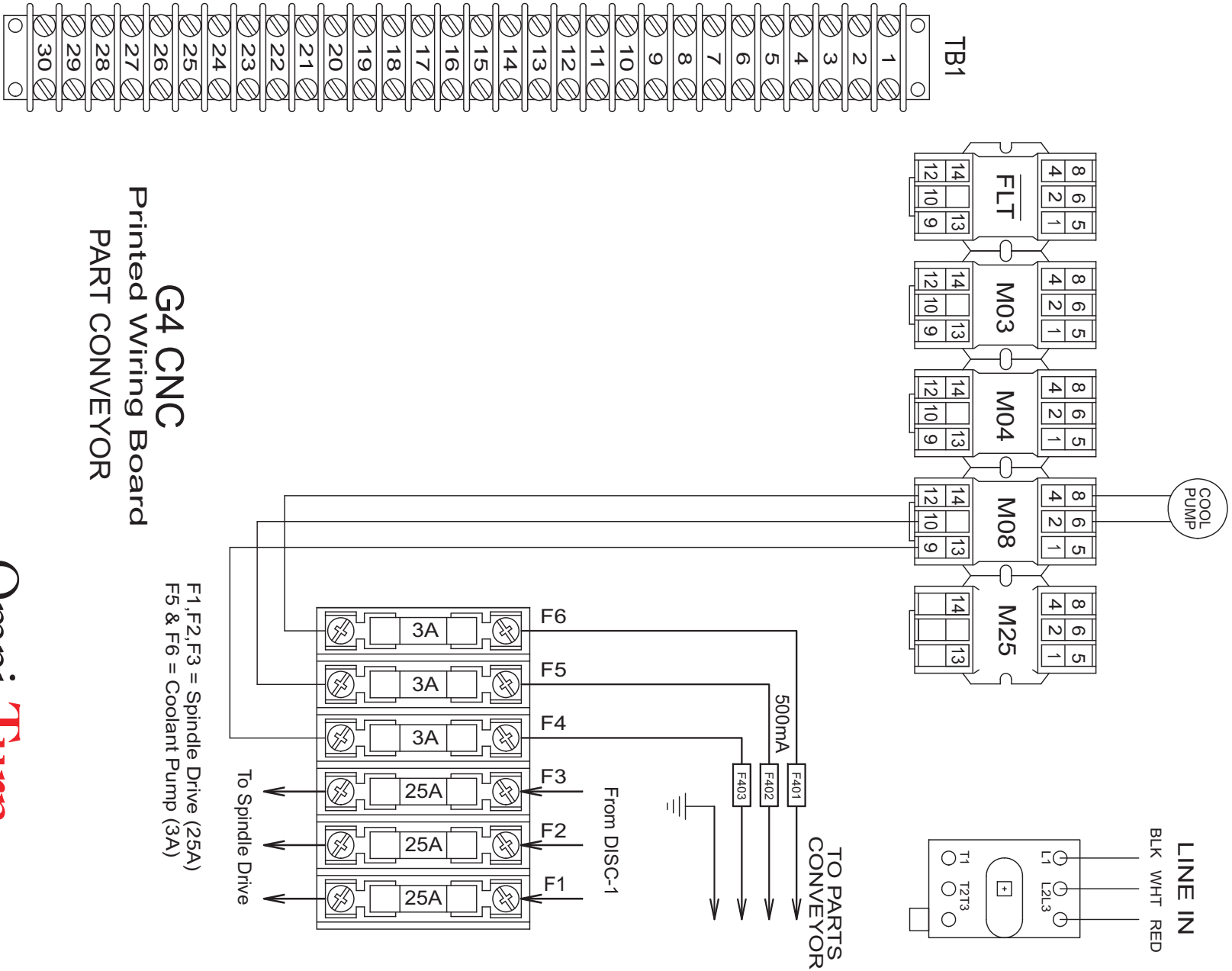
G4 CNC
Printed Wiring Board
PART CONVEYOR



F1, F2, F3 = Spindle Drive (25A)
F5 & F6 = Coolant Pump (3A)

spindle_cab_pwb_conveyor-1bl.dcd apr 2019

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Fast... Precise... Affordable...
SPINDLE DRIVE PANEL



G4 CNC
Printed Wiring Board
PART CONVEYOR

F1, F2, F3 = Spindle Drive (25A)
F5 & F6 = Coolant Pump (3A)

OmniTurn
Fast... Precise... Affordable...
SPINDLE DRIVE PANEL

spindle_cab_tb1_conveyor.dcd mar 2021