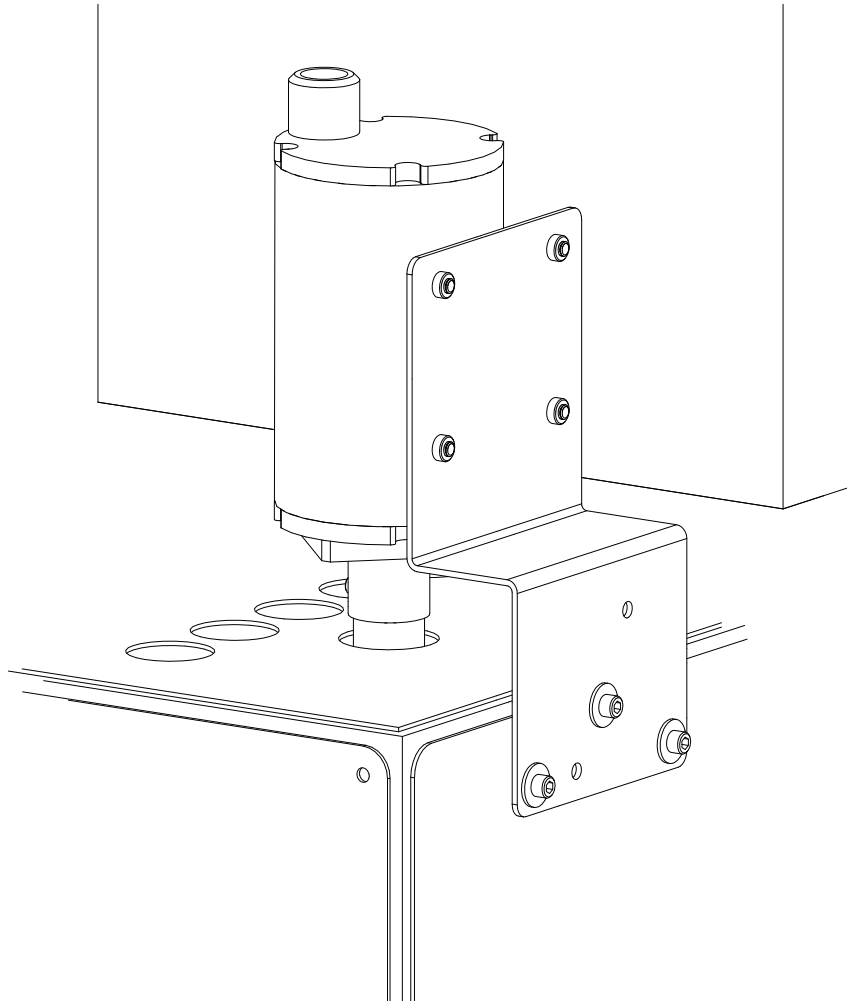


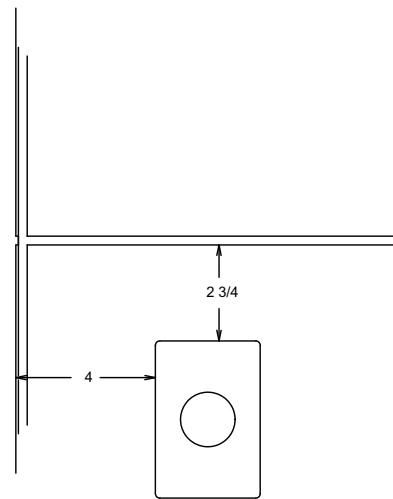
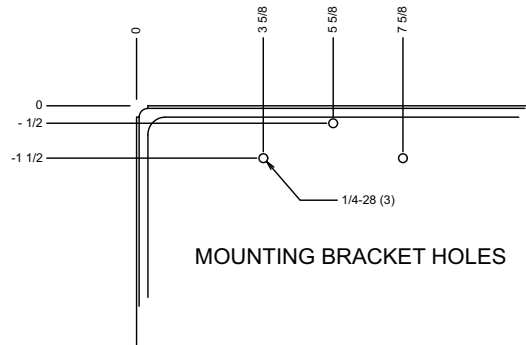
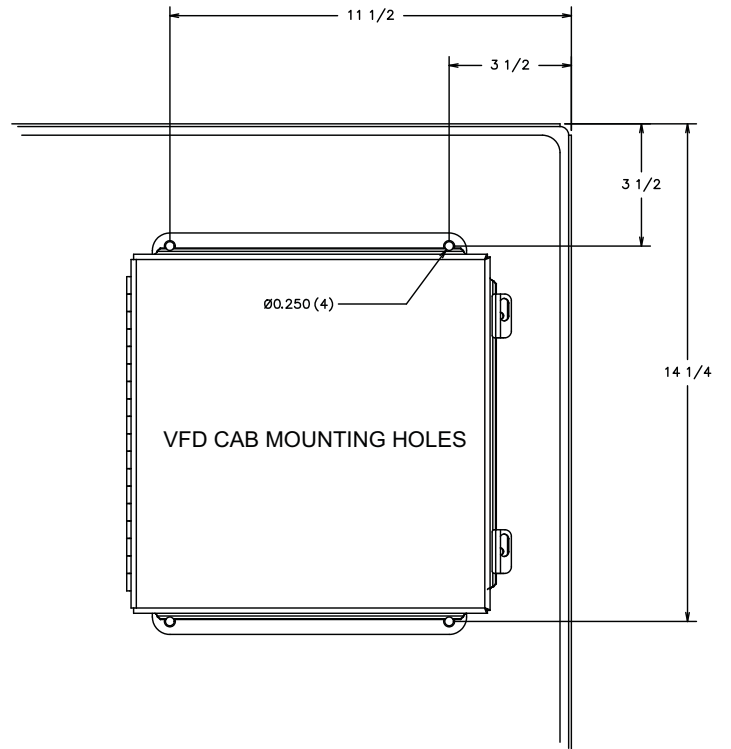
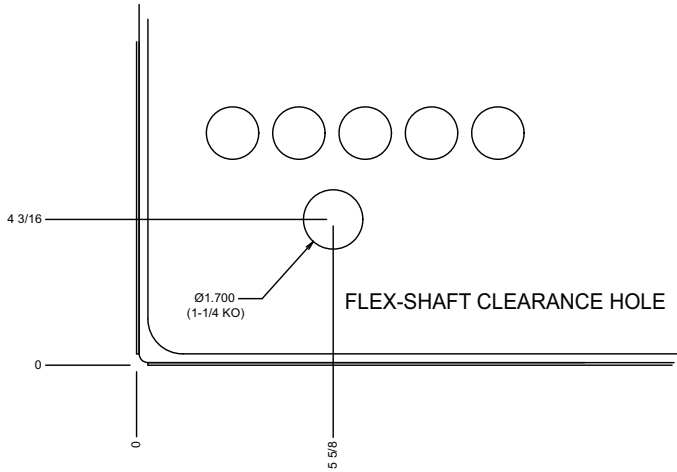
Live-tool 3-phase motor with flex shaft on GT-75



If Flex-shaft Live-tool motor shipped with GT-75, the mounting bracket has been pre-installed at the factory. Route the flex-shaft through the hole in the top panel and mount the live-tool spindle on the tooling plate. Electrical power for the motor is provided by an M-function controlled junction box on the back panel (fixed speed) or by a variable-speed control box mounted on the side panel.

If Flex-shaft Live-tool motor was purchased for installation on existing GT-75, refer to next page for hole locations.

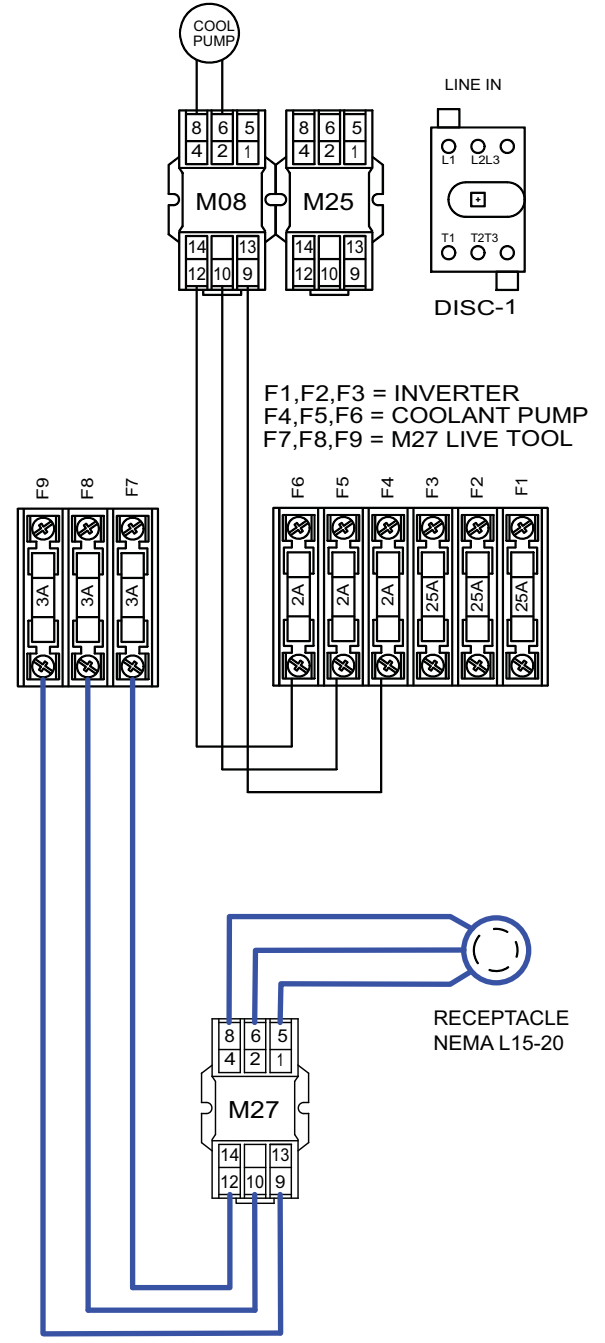
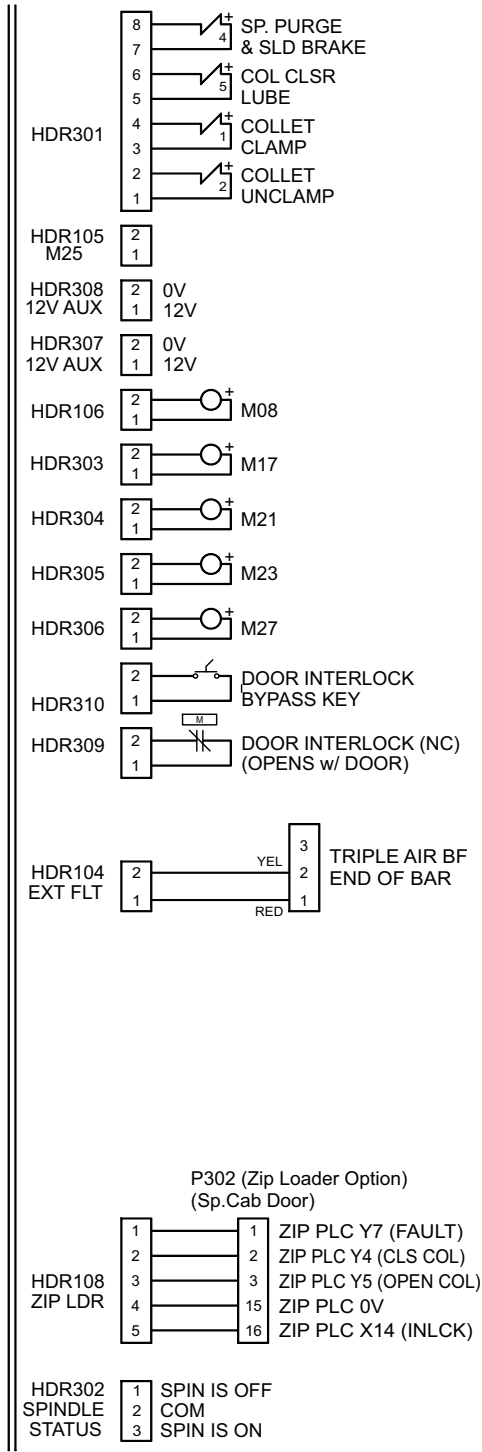
Mounting hole locations for flex-shaft live-tool on GT-75



220VAC 3-PHASE POWER OUTLET

Electrical schematic showing added wiring

PWB



G4 CNC Printed Wiring Board Live-Tool Induction Motor (3850 RPM)

spindle_cab_pwb_cax_live-tool_3850.dcd jul2015