

Keyboard Replacement, G4 CNC

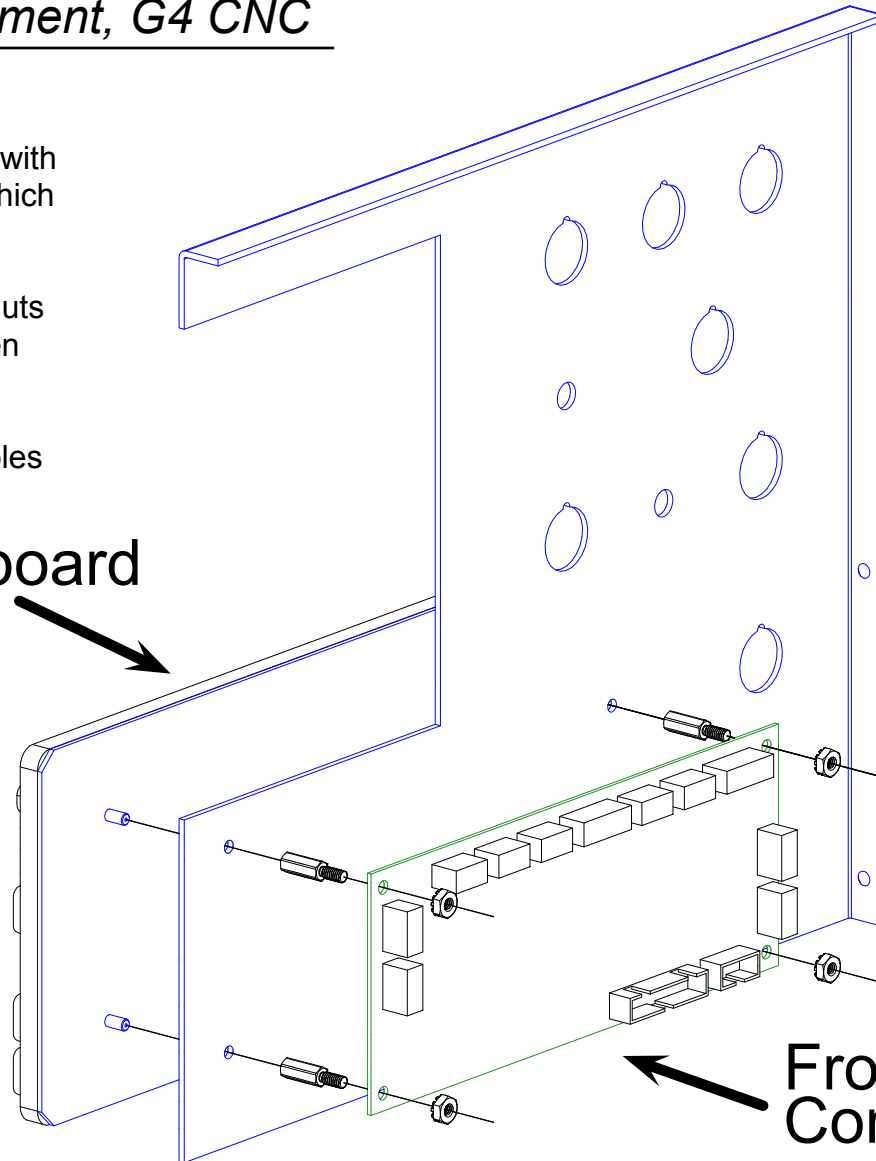
The keyboard is attached to the front panel with four 8-32 studs that are held by standoffs which support the front panel connect card.

To replace the keyboard, remove the 8-33 nuts which hold the front panel connect card, then remove the standoffs.

It is not necessary to remove any of the cables connected to the card.

Keyboard

The USB connector routes through the grommeted hole in the front panel.



**Front Panel
Connect Card**

It is not necessary to remove cables from Front Panel Connect Card.