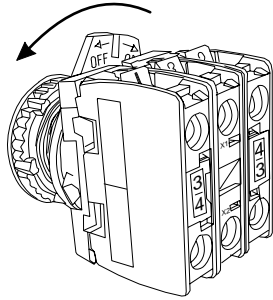


## Replace Cycle-Start switch

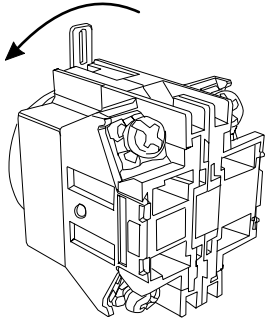
To replace BACO switch assembly with IDEC switch assembly:

1. Remove BACO contact block assembly from panel-mounted operator
2. Replace BACO operator with IDEC operator
3. Install IDEC contact block assembly
4. Move wires from BACO contact block assembly to IDEC

*NOTE: Some CNC's have Allen Bradley switches; these are very similar to Baco*



Typical BACO: rotate tab to left to remove contact block assembly from panel-mounted operator.



Typical IDEC: rotate tab to left to remove contact block assembly from panel-mounted operator.

