

To replace the drawtube:

(Do not remove collet closer from spindle)

1. Remove the collet.
2. Remove the rear snap-ring.
3. Pull knurled knob, rear bearing and drawtube completely out of the collet closer.
4. Remove (4) dog-point set-screws to clear holes in drawtube, then pull drawtube out of knurled knob assembly.
6. Replace drawtube and verify four holes are lined up with set-screw holes
7. Replace set-screws. (Note: these screws fit into clearance holes in the drawtube; *they do not bear on the tube.*)
8. Push drawtube back into collet closer.
9. Replace Rear snap-ring.

