

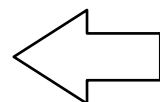
Cycle Start Inhibit Switch for G4 CNC:

This option helps prevent manual cycle-start before closing collet.



Cycle-start inhibit Adapter Cable

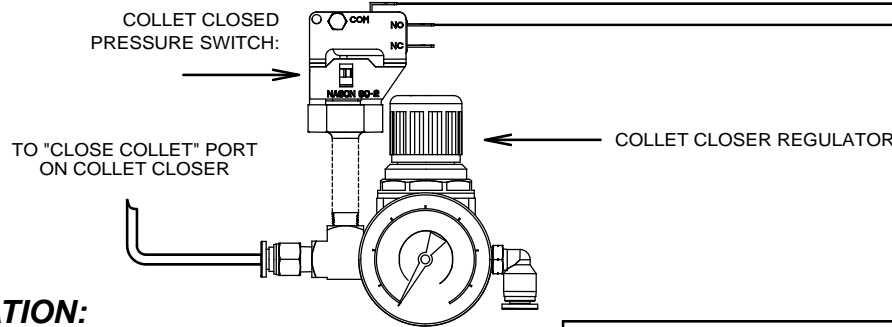
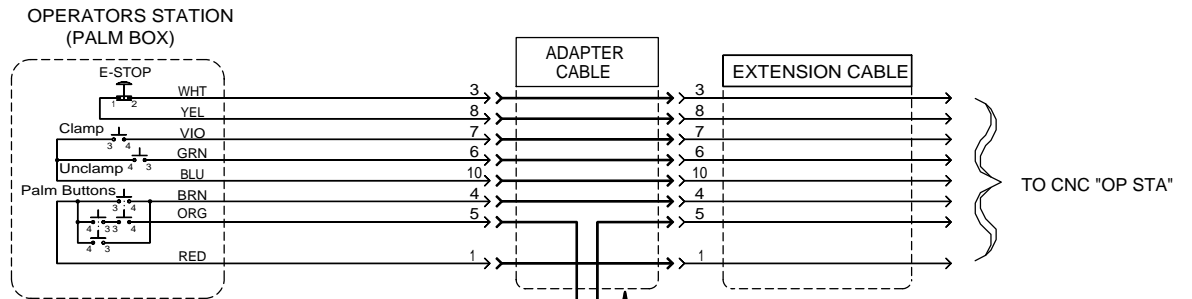
See next page for installation instructions.



Collet pressure switch installed

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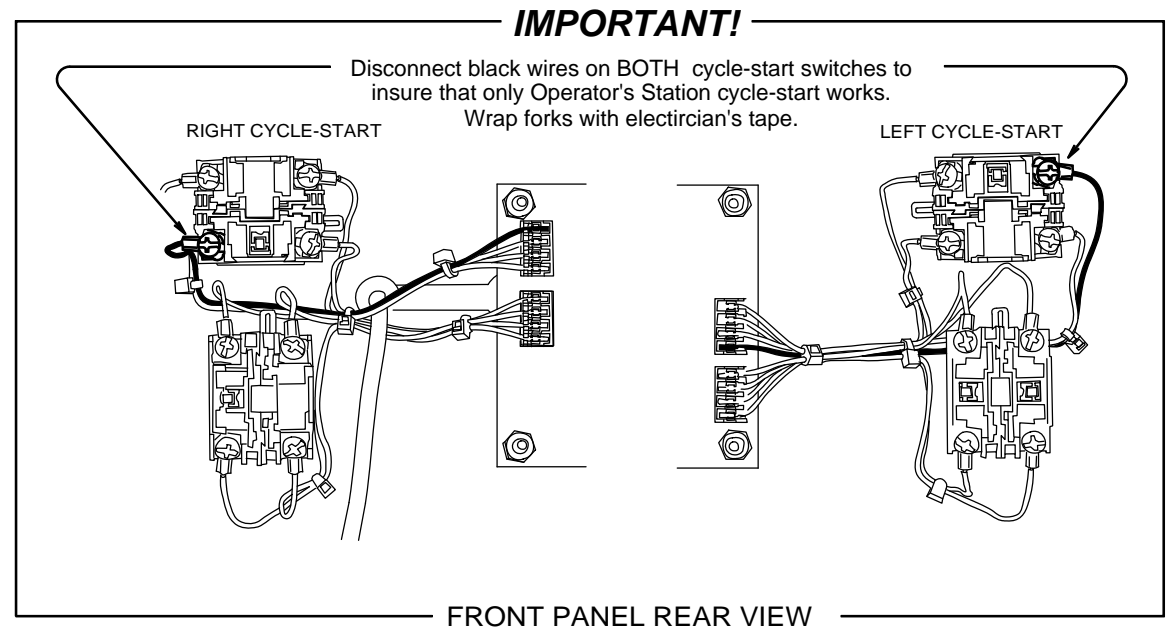
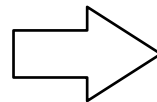


INSTALL ADAPTER CABLE BETWEEN OP STA AND EXTENSION CABLE BEHIND SPINDE DRIVE ENCLOSURE ROUTE CABLE TO SWITCH AS SHOWN

INSTALLATION: (See photographs on previous page)

1. Install the Pressure Switch on the collet closer regulator.
2. Install Adapter Cable between Operator's Station cable and extension cable. This is located under the hopper, near the spindle drive box.
3. The switch should be pre-wired as shown; route the cable along the Operator's Station cable using zip ties (provided).
4. Disconnect both front panel Cycle Start switches as shown at right. Wrap fork terminals with electrical tape.

IMPORTANT NOTE: This step inhibits Cycle Start buttons on CNC Control.



cycle-start inhibit G4 adapter-cable-2.doc AUG 2020