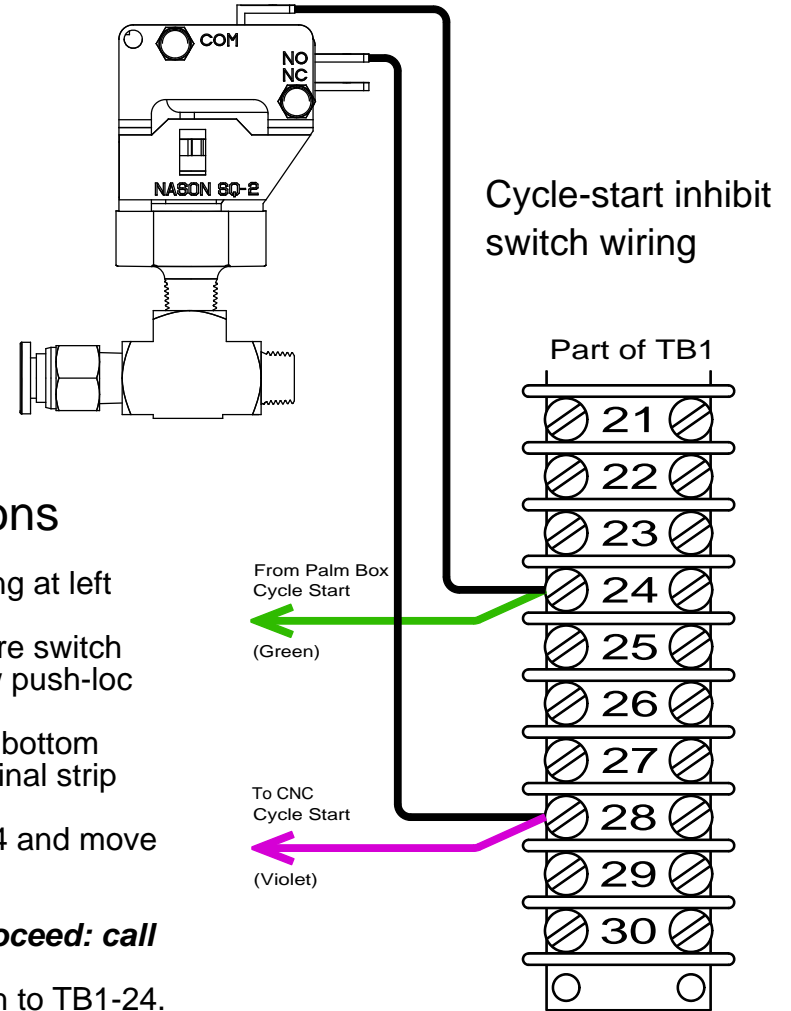


Collet Clamped Pressure switch assembly

This option helps prevent manual cycle-start before closing collet.



Installation Instructions

1. Remove air line from push-lock fitting at left side collet pressure regulator.
 2. Remove fitting; replace with pressure switch assembly. Push air line firmly into new push-loc fitting (refer to pictures at left).
 3. Route cable through rubber plug at bottom corner of spindle drive cabinet to terminal strip TB1.
 4. Remove the violet wire from TB1-24 and move it to TB1-28.
- IMPORTANT!**
If there is wire on TB1-28 do not proceed: call for assistance!
5. Add black wire from pressure switch to TB1-24.
 6. Add white (or clear) wire from pressure switch to TB1-28.



Collet Clamped Pressure switch installed on Collet Pressure regulator

collet_clamped_air_pressure_switch2.dcd AUG 2020