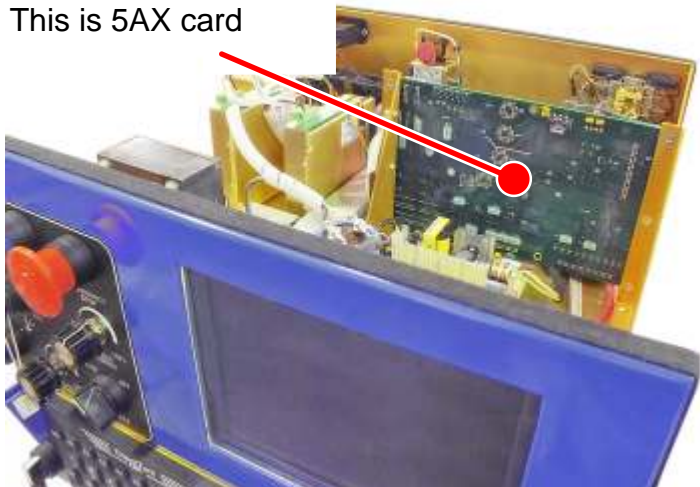


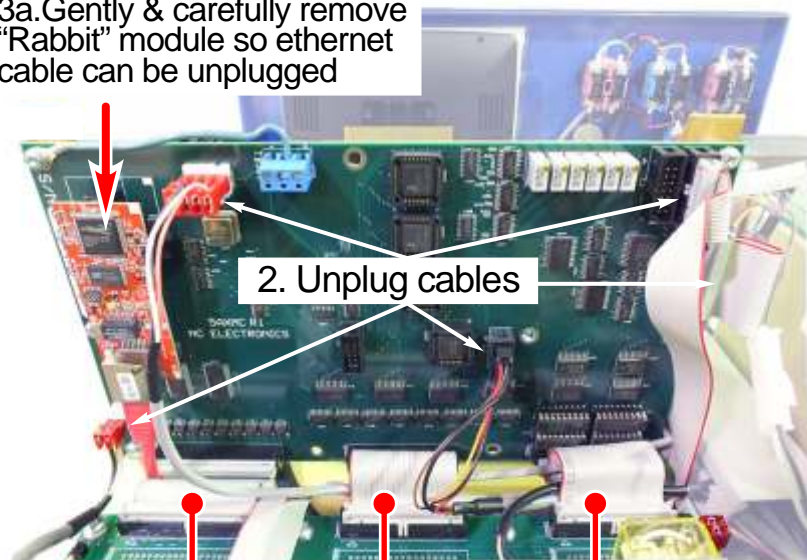
1. Remove blue cover
This is 5AX card



To remove "5AX" Motion Card in G4 Control

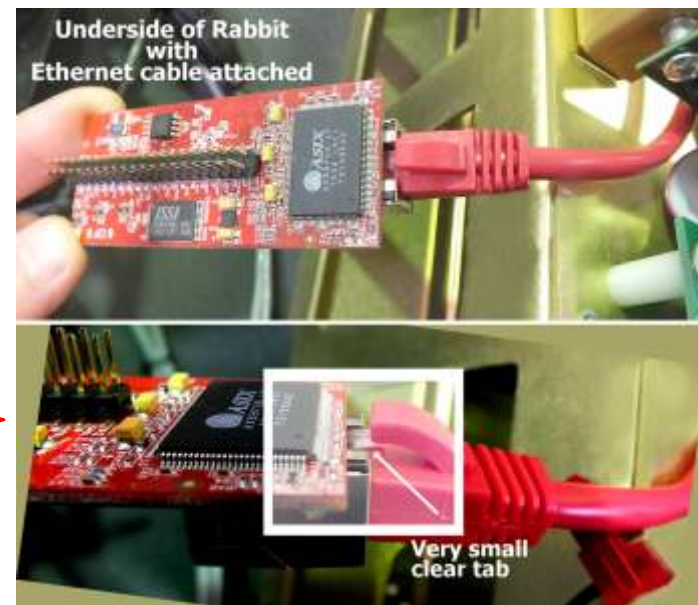
1. Remove blue cover.
2. Unplug all cables on backside of 5AX card.
- 3a. Gently & carefully remove "Rabbit" module so ethernet cable can be unplugged. **If new 5AX card has no "Rabbit" module, do not disconnect module from ethernet cable; go to step 4.**
- 3b. If new 5ax card does not include "Rabbit" module, do not disconnect it from ethernet cable.
4. Unplug cable at grey header on in-board mounting bracket.
5. Remove four screws holding 5AX card mounting brackets to chassis
6. Remove six screws holding mounting brackets to 5AX card

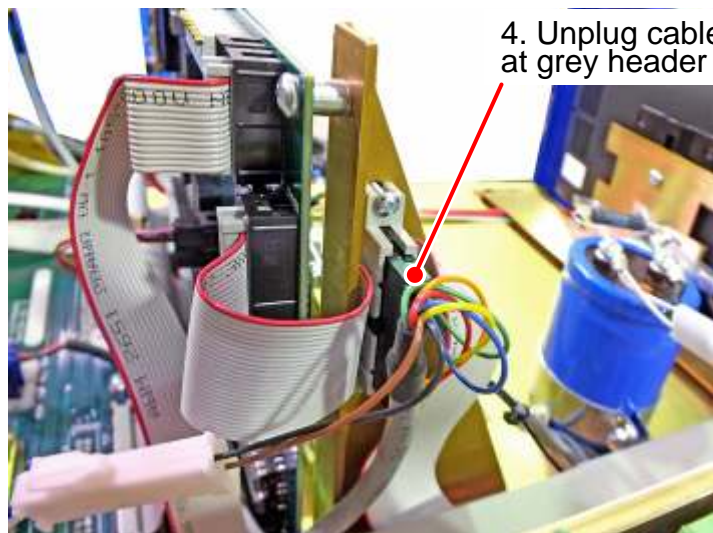
- 3a. Gently & carefully remove "Rabbit" module so ethernet cable can be unplugged



Unplug these 3 cables at Connect Card

- 3b. If new 5AX card has "Rabbit" module, disconnect module from ethernet cable. NOTE: "Rabbit" module on new 5AX may need to be removed to properly connect ethernet cable.





Remove six screws holding mounting brackets to 5AX card, and attach the brackets on new 5Ax card.
Replug three ribbon cables to connect card.
Re-attach brackets to chassis.
Replug cable at grey header on inboard bracket.
If replacing "Rabbit" module, re-plug ethernet cable to module.
Re-plug module onto card.
Check all connections as shown below.

