

OmniTurn GT-75 Price List

January 2017

Description	Part Number	Price
<i>5hp OmniTurn GT-75 including: flood coolant, pneumatic collet closer, solid-state hard drive, 220V 1 or 3 phase, Z axis travel: 9", X axis travel: 12"</i>	410-00-000	\$36,295
<i>C-Axis Option for spindle positioning. Drill cross-holes, face-holes off-center, and mill complex slots. Resolution: 0.02°. Absolute or relative positioning, with X and/or Z Axis synchronization. RPM: 0 - 4000; 4.5hp; 3-phase only.</i>	470-00-000	\$3,300
Short cycle spindle drive option for C axis drive	974-39-100	\$500
4° spindle nose (standard)	693-39-001	NoChg
½" center height (standard)	692-19-001	NoChg
2" center height option	692-19-011	\$1,500
Through the spindle coolant, M-function controlled	<u>696-39-101</u>	\$1,250
Through the spindle air blast, M-function controlled	<u>697-39-101</u>	\$750
Parts conveyor to move parts out of machine	499-39-100	\$2,500
Parts catcher with removable basket (GT-75 only)	491-39-100	\$1,000
Parts catcher with removable basket (GT-75 or GT-Jr)	<u>593-39-100</u>	\$1,000
Simple Track Loader for second ops, standard version.	<u>793-39-101</u>	\$995
Vertical Cutoff (VCO)	<u>693-39-101</u>	\$5,500
M-function controlled outlet: 220VAC 3-phase 1.5HP	994-29-005	\$395
M-function controlled outlet: pneumatic 0.3Cv (about 14cfm @ 80psi) <i>Requires M-function control relay 994-39-001</i>	997-29-001	\$225
M-function controlled outlet for NSK Astro-E 2550	994-29-009	\$495
M-function controlled outlet for NSK Astro-E 3000	994-29-013	\$495
M-function controlled relay: three-pole double-throw control relay for up to 10A or ½HP 220VAC. Up to four may be installed.	994-39-001	\$125
Programmable Logic Controller (PLC) Expanded I/O package, 16 in/14 out, programmable from CNC control. Installs in spindle drive cabinet.	<u>999-39-103</u>	\$1,095
OmniTurn live tool system, <i>flex-cable</i> , with 3450 rpm 1/3HP 3-phase motor and spindle - uses ER16 collets up to 10mm. For side-drilling and milling. <i>Requires M-function controlled outlet 994-29-005 or Variable Speed Drive 990-09-103</i>	<u>990-09-101</u>	\$2,500
Variable Speed Drive for OmniTurn live-tool system: 500 - 6,900rpm. Includes 5A 220VAC outlet and M function controlled relay.	990-09-103	\$995
OmniTurn Zip Loader shaft-loader / short auto-loader barfeed. Accommodates bars or parts up to 26" long, 3/16 to 1-1/16 diameter; functions as auto-loader bar-feeder, or as shaft-loader. Different modes allow parts or shafts to be qualified from the face or from the rear, for overall length.	<u>791-39-100</u>	\$8,500
Hopper for OmniTurn Zip Loader. Adds extra capacity to Zip Loader tray, depending on diameter. Hopper size is 24" wide x 11-3/4" long x 3" deep	799-39-101	\$1,500
Bolt-down kit for OmniTurn GT-75 or GT-Jr (<i>To secure GT-75 or GT-Jr to floor when aligned with Zip Loader or bar feeder</i>)	691-39-001	\$115
OmniTurn 3" two-jaw chuck, 0.25" stroke, blind, max 5000 rpm.	000-03-001	\$2,295
OmniTurn 4" three-jaw chuck, 0.25" stroke, blind	000-04-001	\$2,495
OmniTurn 4.5" three-jaw chuck, 0.17" stroke, 1" through hole	000-02-001	\$3,295
Installation and startup by OmniTurn technician. <i>Travel & expenses billed at cost</i>		TBD